

PRESENTED BY

CRAFT:

SUPPORT CREW GUIDE

LIFE TIME

2023



Welcome

Thank you for taking part as a support member for a rider in the 2023 Garmin UNBOUND Gravel presented by Craft Sportswear. You will be integral in the success of the athletes you are supporting. We have created this guide in order to help you help your athletes be successful. If you have any questions about the event, please visit unboundgravel.com and send us a note.

Schedule & Checkpoints

On pages 3-5 you will find the schedule and cut-off times for the checkpoints for both the 200-mile and 100-mile event. We have also included layout maps on pages 6 and 7 that will help you find where you should park within those checkpoint locations.

You will see the parking labeled with multiple colors. This is to help organize the support crews in a way that will make it easier for the athletes to find their crew. Each athlete will receive a color-coded hang tag at Packet Pick Up that is to be given to their support crew team (only one hang tag is needed per vehicle, if you're sharing a support crew please take only one hang tag). That badge is to be shown when arriving at the checkpoint locations. YOU MUST KEEP THIS WITH YOU AS IT IS REQUIRED TO GAIN ACCESS TO THE CHECKPOINT LOCATIONS. Simply follow the signage / maps to find the parking zone corresponding to your hang tag color.



Schedule

Please also read the athlete Gravel Guide. The athlete guide contains great information that support crew members should also be aware of, including event rules. We recommend printing off both the crew and athlete guides and keeping those with you in your vehicle.

START LINE

6th and Commercial | Departing Southbound

PRO WAVE | 5:50 am

200 MILERS | **6:00** am

100 MILERS | **7:00** am

Arrival times based on 22 mph. Final arrival times based on 10 mph.

UNBOUND GRAVEL 100 - Checkpoint One - Mile 64.3

Madison City Park | 224 Main St, Madison, KS 66860

A map of this checkpoint location can be referenced on page 7 of this guide.

First Rider Expected 10:00 am

Rider Speed	22	21	20	19	18	17	16
Expected Arrival	9:55 am	10:03 am	10:12 am	10:23 am	10:34 am	10:46 am	11:01 am
Rider Speed	15	14	13	12	11	10	9
Expected Arrival	11:17 am	11:35 am	11:56 pm	12:21 pm	12:50 pm	1:25 pm	2:08 pm

^{*}These are estimations and have been rounded up. Jeeps in the field will be able to communicate changes in arrival time if pace at the front exceeds that which is predicted here.

UNBOUND GRAVEL 200 - Checkpoint One - Mile 78.6

Eureka Junior & Senior High School | 815 N Jefferson St, Eureka, KS 67045

A map of this checkpoint location can be referenced on page 6 of this guide.

First Rider Expected 9:30 am
Arrival Cut-Off Time 2:00 pm

Rider Speed	22	21	20	19	18	17	16
Expected Arrival	9:34 am	9:44 am	9:55 am	10:08 am	10:22 am	10:37 am	10:54 am
Rider Speed	15	14	13	12	11	10	9
Expected Arrival	11:14 am	11:36 am	12:02 pm	12:33 pm	1:08 pm	1:51 pm	2:44 pm

UNBOUND GRAVEL 200 - Checkpoint Two - Mile 166.7

Madison City Park | 224 Main St, Madison, KS 66860

A map of this checkpoint location can be referenced on page 7 of this guide.

First Rider Expected 1:30 pm
Arrival Cut-Off Time 11:00 pm

Rider Speed	22	21	20	19	18	17	16
Expected Arrival	1:34 pm	1:56 pm	2:20 pm	2:46 pm	3:15 pm	3:48 pm	4:25 pm
Rider Speed	15	14	13	12	11	10	9
Expected Arrival	5:06 pm	5:54 pm	6:49 pm	7:53 pm	9:09 pm	10:40 pm	12:31 am

FINISH LINE - Mile 103.0 for 100 Milers & Mile 205.3 for 200 Milers

727 Commercial Street, Downtown Emporia, KS

First 100 Rider Expected 11:45 am

Rider Speed	22	21	20	19	18	17	16
Expected Arrival	11:40 am	11:54 pm	12:09 pm	12:25 pm	12:43 pm	1:03 pm	1:26 pm
Rider Speed	15	14	13	12	11	10	9
Expected Arrival	1:52 pm	2:21 pm	2:55 pm	3:35 pm	4:21 pm	5:18 pm	6:26 pm

First 200 Rider Expected Race The Sun Cut-Off Time Midnight Club Finish Time Breakfast Club Finish Time Finish Line Cut-Off Time

3:45 pm 8:45 pm8:45 pm - Midnight Midnight - 3:00am Sunday, 3:00 am

Rider Speed	22	21	20	19	18	17	16
Expected Arrival	3:19 pm	3:46 pm	4:15 pm	4:48 pm	5:24 pm	6:04 pm	6:49 pm
Rider Speed	15	14	13	12	11	10	9
Expected Arrival	7:41 pm	8:39 pm	9:47 pm	11:06 pm	12:39 am	2:31 am	4:48 am

EUREKA CHECKPOINT

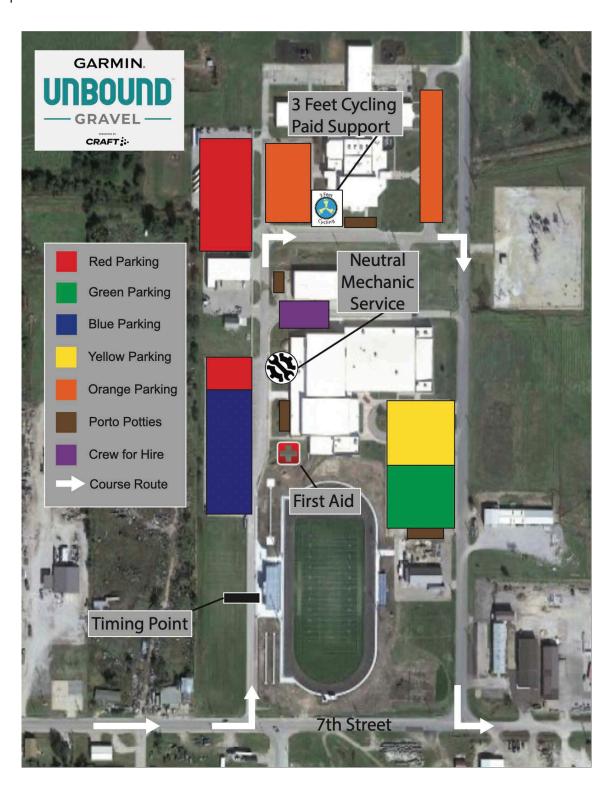
Eureka Junior & Senior High School | 815 N Jefferson St, Eureka, KS 67045

UNBOUND GRAVEL 200

Departure Cut-Off Time

2:30 pm

Checkpoint One - Mile 78.6



MADISON CHECKPOINT

Madison City Park | 224 Main St, Madison, KS 66860

UNBOUND GRAVEL 100

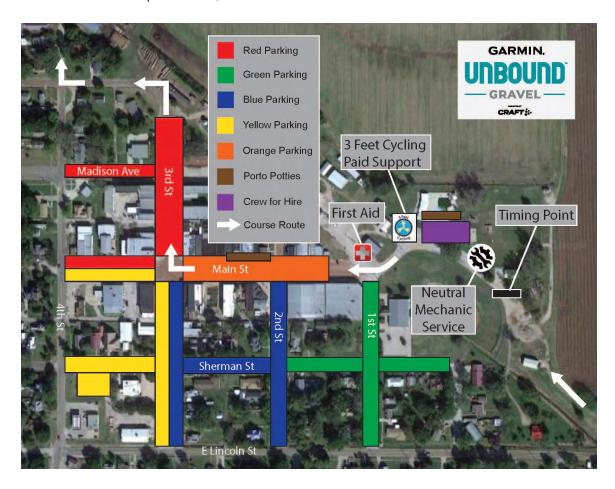
Checkpoint One - Mile 64.3

Departure Cut-Off Time NO CUTOFF FOR 100

UNBOUND GRAVEL 200

Checkpoint One - Mile 166.7

Departure Cut-Off Time 11:00 pm





Tips, Tricks, & Rules

- · Each participant, regardless of event distance, MUST have present at the event at least one support crew person to come get them should they need to abandon the event.
- Multiple riders may share the same support crew.
- UNBOUND Gravel 200 and UNBOUND Gravel 100 riders who do not have a personal support crew may wish to consider our support crew for hire program.
- · Cut-off times will be established for reaching and for departing each checkpoint. Any participant not reaching a checkpoint before the established arrival cut-off time will be pulled from the event. Any participant still at a checkpoint after the departure cut-off time will not be allowed to continue past that point.
- · Arrival cut-off times are based on an average speed of 10 mph and are established for the purpose of rider safety. Therefore, these times will be strictly enforced.
- Support Crews are NOT allowed on course, except to pick up a rider who is abandoning the event. IF A SUPPORT CREW VEHICLE IS SPOTTED ON COURSE, THEIR RIDER WILL BE DISQUALIFIED. Providing support to a rider while on course goes against the self-sufficiency spirit of this event. It is unfair to other participants, and therefore will not be allowed.
- WE WILL NOT COME RESCUE YOU. YOU ARE RESPONSIBLE FOR YOU.
- Participants must abide by the rules outlined in the Gravel Guide.

Tips, Tricks, & Rules (cont)

We highly encourage carpooling and/or combining support to be used by multiple riders. The checkpoint towns that we utilize are small and we are a large disruption to local traffic during the event. Combining support can help alleviate our impact and let us all fit better in the checkpoint space.

WATCH OUT FOR RIDERS CROSSING THE HIGHWAY AS YOU DRIVE BETWEEN CHECKPOINT LOCATIONS. There will be riders crossing on Highway KS-99 just south of Madison, in the town of Hamilton, and 25/50 riders crossing in Olpe and by the Emporia Golf Course.

It is a good idea to use a "spotter" as part of your support crew. This person waits at the entrance to the support crew area, spots their rider incoming, and then runs alongside to guide the rider to wherever your particular support vehicle or tent is set up. While there is color-coded signage in place as well as volunteers to help steer riders towards their correct colored parking area, checkpoints can still be quite confusing. Utilizing a spotter in your crew can help optimize your rider's efficient navigation of the checkpoint.

The Eureka High School checkpoint uses a one-way, clockwise flow of traffic to keep things simple and safe. Riders and drivers will both enter from the west entrance, travel clockwise around the school, and exit out the east entrance.

The Madison Downtown checkpoint will take up the entire Madison downtown footprint, including the main large brick roads (Main & 3rd) and the surrounding side streets. Please be respectful to the locals and don't block anyone's driveway! Riders will be entering downtown from the east through Madison City Park. The park space is reserved for Crew For Hire, 3 Feet Cycling Crew, and the event's official timers; no support crew with colored hang tags inside the park. ALSO in downtown Madison there will be a delicious barbecue cookout from the city Fire Department. Support local and buy some food while you are hanging out in town!





Safety

The race has subscribed to a severe weather text alert system through Everbridge. Notifications will be available from June 1st through June 7th. To subscribe, text UNBOUND to 888-777 or use the code UNBOUND in the Everbridge App.

In case of emergency, call 911. This is true of riders and support crew. For riders, local emergency service organizations appreciate the use of the What3Words App. This app designates a unique three word code to every 10 foot square in a worldwide grid. If you or a rider need assistance, you can give the dispatcher your three word code and they will be able to pinpoint your exact location without needing street names.









Unbound Opportunities



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Opportunity STARTS HERE

Emporia is the most patriotic, disc golf-loving, gravel-grinding, uniquely wonderful small town in America. Find out how your opportunity starts here!

-To work in the gravel capital, a gigabit community

-To experience vibrant arts & entertainment

-For entrepreneurship & career development

-To recruit your company's workforce locally

-For available coworking space

-To relocate your company to Emporia's available buildings & land

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emporiaopportunity.com

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